

SERIES 4030, 4280, 4300, 4360D, 4380, 4600 4382, 4302, 4312 and 4392 PUMPS | SINTERED

File No: 43.152

Date: JUNE. 05, 2014

Supersedes: 43.152

Date: NOVEMBER 18, 2013

SILICON CARBIDE MECHANICAL SEAL FACE | INFORMATION

Some of the excellent seal face material properties inherent in Sintered Silicon Carbide include:

- 1 Sintered Silicon Carbide (ssc) is one of the hardest highperformance materials available. Second only to diamond! System abrasive particulate causes most seal failures on problem systems by becoming embedded in the 'soft' carbon face then grinding on the hard face until the seal fails. Tungsten Carbide (τc) is the 'old technology' hard material that is typically used to delay failures on difficult systems. The new technology uses ssc, which outperforms τc at every turn.
 - See the material hardness comparison chart below.
- 2 ssc has extremely high strength and excellent resistance to 'creep' and stress rupture at extreme temperatures to 3000°F (1650°C). You can imagine how stable it is in an HVAC environment at less that 10% these temperatures.
- 3 ssc weighs less than half as much as most metal alloys. It weighs about the same as the seal carbon ring.
- 4 The extreme hardness and density of ssc makes it ideal for applications where parts are subject to high abrasion and sliding wear, particularly mechanical seal faces.

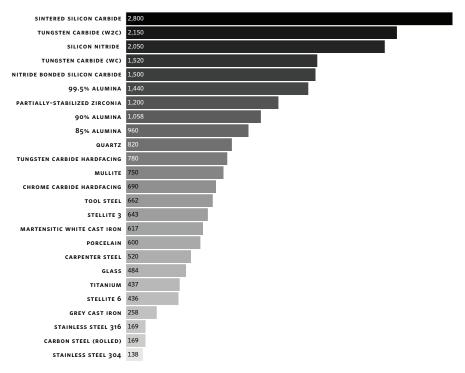
- 5 The high thermal conductivity of ssc, combined with its low thermal expansion produces excellent thermal-shock resistance, far better than Aluminum Oxide (Ceramic) or Tungsten Carbide.
- **6** The high density, low porosity and chemical inertness of ssc permit it to function in environments of hot gases and liquids, oxidizing and corrosive atmospheres, and in strong acids and bases, even at extremely high temperature. If ssc can stand up to those extremes just imagine the life cycle value increase in moderate HVAC system conditions.

Hardness comparison

The hardness of any given material is only one of many factors that must be taken into account when recommending a suitable material for erosive or abrasive service. Some of the factors that will affect longevity are angle of impingement, velocity, material smoothness, and so on. Nevertheless, the chart below offers a sound comparison of the expected service life of various materials neglecting other influences or factors.

For comparison, the hardness of natural diamond is approximately 8,000 Knoop.

Knoop Hardness comparison chart



TORONTO

23 BERTRAND AVENUE TORONTO, ONTARIO CANADA M1L 2P3 +1 416 755 2291

BUFFALO

93 EAST AVENUE NORTH TONAWANDA, NEW YORK U.S.A. 14120-6594 +1 716 693 8813

BIRMINGHAM

HEYWOOD WHARF, MUCKLOW HILL HALESOWEN, WEST MIDLANDS UNITED KINGDOM B62 8DJ +44 (0) 8444 145 145

MANCHESTER

WENLOCK WAY
MANCHESTER
UNITED KINGDOM
M12 5JL
+44 (0) 8444 145 145

BANGALORE

#59, FIRST FLOOR, 3RD MAIN MARGOSA ROAD, MALLESWARAM BANGALORE, INDIA 560 003 +91 (0) 80 4906 3555

SHANGHAI

NO. 1619 HU HANG ROAD, XI DU TOWNSHIP FENG XIAN DISTRICT, SHANGHAI P.R.C. 201401 +86 21 3756 6696

ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934

ARMSTRONGFLUIDTECHNOLOGY.COM

