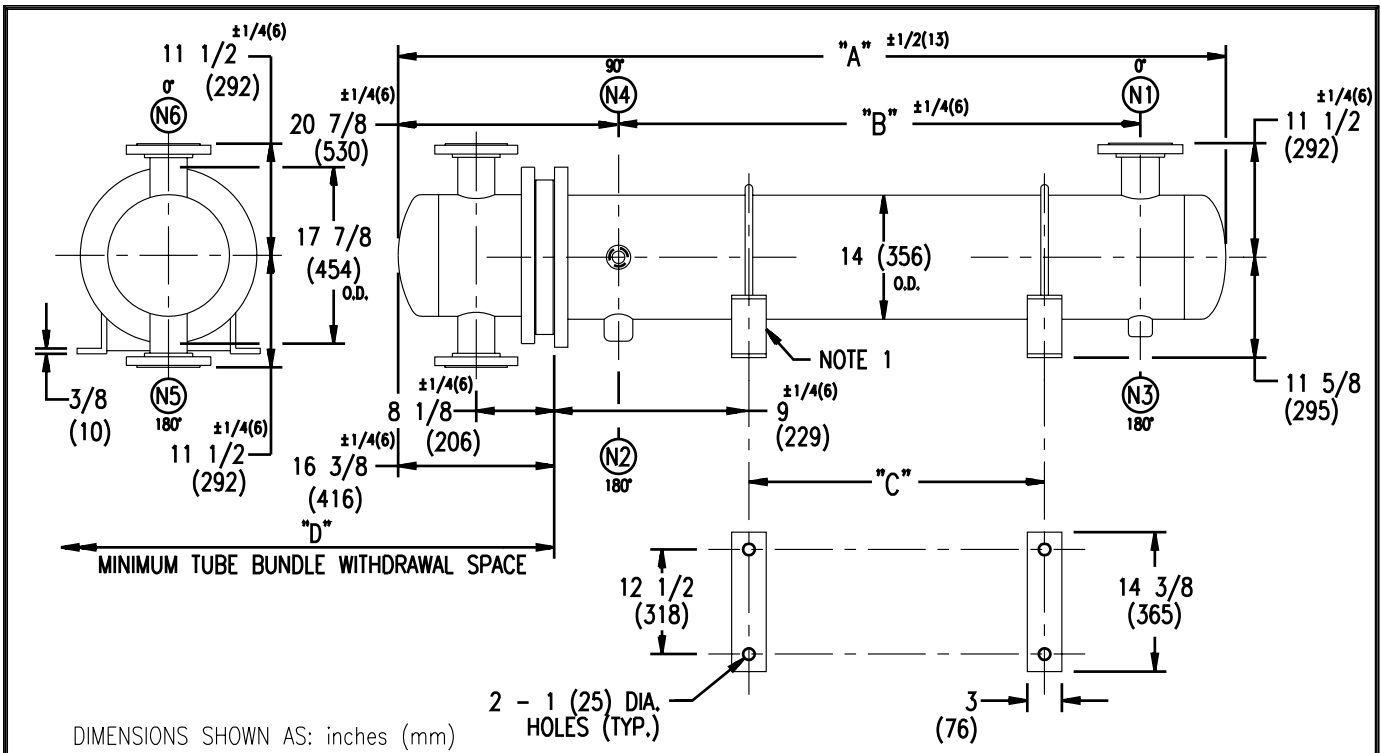


# ARMSTRONG®



EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		(N1)		(N2)	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS-143-2E4	67 1/8	1705	37	940	26	660	38	965	6	152	2	51
WS-144-2E4	79 1/8	2010	49	1245	38	965	50	1270	6	152	2	51
WS-145-2E4	91 1/8	2315	61	1549	50	1270	62	1575	8	203	2 1/2	64
WS-146-2E4	103 1/8	2619	73	1854	62	1575	74	1880	8	203	2 1/2	64
WS-147-2E4	115 1/8	2924	85	2159	74	1880	86	2184	8	203	2 1/2	64
WS-148-2E4	127 1/8	3229	97	2464	86	2184	98	2489	8	203	2 1/2	64
WS-149-2E4	139 1/8	3534	109	2769	98	2489	110	2794	8	203	2 1/2	64
WS-1410-2E4	151 1/8	3839	121	3073	110	2794	122	3099	8	203	2 1/2	64
WS-1411-2E4	163 1/8	4143	133	3378	122	3099	134	3404	8	203	2 1/2	64
WS-1412-2E4	175 1/8	4448	145	3683	134	3404	146	3708	8	203	2 1/2	64
WS-1413-2E4	187 1/8	4753	157	3988	146	3708	158	4013	8	203	2 1/2	64
WS-1414-2E4	199 1/8	5058	169	4293	158	4013	170	4318	8	203	2 1/2	64
WS-1415-2E4	211 1/8	5363	181	4597	170	4318	182	4623	8	203	2 1/2	64

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	(N1)	AS PER TABLE	(N5)	6 (152) FLG
OUTLET	(N2)	AS PER TABLE	(N6)	6 (152) FLG
DRAIN	(N3)	1/2 (13)NPT		
VENT	(N4)	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.  
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.  
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.  
 4. DRAWING IS NOT TO SCALE.  
 5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	40 °F	4.4 °C	40 °F	4.4 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	225 PSIG	1551 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:  
 LOCATION:  
 ENGINEER:  
 ORDER No.:  
 PROJECT/JOB:  
 LOCATION:  
 TAG: (QUOTE # )

TITLE	G.A. 150 LB. WS SERIES HEAT EXCHANGERS				A R M S T R O N G				NUMBER	WS-14-2P-E4	REV.
DATE:	12 / 01 / 94	BY:	D.C.R.	TORONTO - CANADA	MONTREAL - CANADA	BUFFALO - N. Y.	COLCHESTER - U.K.	TEL: (416) 755-2291	TEL: (514) 421-2424	TEL: (716) 693-8813	TEL: (44) 120-657-9491