



EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		(N1)		(N2)	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS-163-2E4	70 5/8	1794	37 1/4	946	23	584	38	965	8	203	2 1/2	64
WS-164-2E4	82 5/8	2099	49 1/4	1251	35	889	50	1270	8	203	2 1/2	64
WS-165-2E4	94 5/8	2403	61 1/4	1556	47	1194	62	1575	8	203	2 1/2	64
WS-166-2E4	106 5/8	2708	73 1/4	1861	59	1499	74	1880	8	203	2 1/2	64
WS-167-2E4	118 5/8	3013	85 1/4	2165	71	1803	86	2184	8	203	2 1/2	64

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	(N1)	AS PER TABLE	(N5)	6 (152) FLG
OUTLET	(N2)	AS PER TABLE	(N6)	6 (152) FLG
DRAIN	(N3)	1/2 (13) NPT		
VENT	(N4)	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	40 °F	4.4 °C	40 °F	4.4 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	225 PSIG	1551 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:
 LOCATION:
 ENGINEER:
 ORDER No.:
 PROJECT/JOB:
 LOCATION:
 TAG: (QUOTE #)

TITLE	G.A. 150 LB. WS SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER	WS-16-2P-E4-(8)	REV.			
DATE:	12 / 01 / 94	BY:	D.C.R.	TORONTO - CANADA	MONTREAL - CANADA	BUFFALO - N. Y.	COLCHESTER - U.K.	TEL: (416) 755-2291	TEL: (514) 421-2424	TEL: (716) 693-8813	TEL: (44) 120-657-9491